In the Claims:

1. (previously presented) A method of forming a tube, comprising:

unwrapping the tube from a feed roll to create an unwrapped section of tube extending from a first point to a second point of the tube with the feed roll being closer to the first point than the second point;

simultaneously bending the tube at the second point and at an intermediate point interposed between the first point and the second point while unwrapping the tube from the feed roll; and

rotating the intermediate point about the second point.

2. (original) The method of claim 1, further comprising wrapping a heat conductive member around the tube at a location between the first point and the intermediate point.

3. (original) The method of claim 1, further comprising forming the tube into a serpentine shape.

4. (original) The method of claim 1, further comprising moving the intermediate point more than the second point while bending the tube.

5. (previously presented) The method of claim 1, wherein the rotating step comprises rotating the intermediate point about the second point continuously in a first direction.

6. (original) The method of claim 1, further comprising applying tension to the tube between the intermediate point and the second point.

7. (currently amended) A method of forming a tube into a heat exchanger, comprising:

unwrapping the tube from a feed roll to create an unwrapped section of tube;

wrapping a heat conductive member around the unwrapped section of tube;

bending the unwrapped section of tube while simultaneously unwrapping the tube and wrapping the heat conductive member; and

rotating the intermediate point about the second point;

creating an unwrapped section of tube extending from a first point to a second point of the tube with the feed roll being closer to the first point than the second point; and

simultaneously bending the tube at the second point and at an intermediate point interposed between the first point and the second point.

8. (canceled)

9. (currently amended) The method of claim [[8]] 7, further comprising wrapping the heat conductive member around the tube at a location between the first point and the intermediate point.

10. (original) The method of claim 7, further comprising forming the tube into a serpentine shape.

11. (currently amended) The method of claim [[8]] 7, further comprising moving the intermediate point more than the second point while bending the tube.

12. (previously presented) The method of claim 7, wherein the rotating step comprises rotating the intermediate point about the second point continuously in a first direction.

13. (currently amended) The method of claim [[8]] 7, further comprising applying tension to the tube between the intermediate point and the second point.

14. (canceled)

15. (canceled)

16. (canceled)

17. (canceled)

18. (canceled)

19. (canceled)

20. (canceled)

21. (canceled)

22. (canceled)

23. (canceled)

24. (canceled)

25. (currently amended) A method of forming a tube, comprising:

unwrapping the tube from a feed roll to create an unwrapped section of the tube extending from a first point to a second point of the tube with the feed roll being closer to the first point then the second point;

simultaneously bending the tube at the second point and at ~~in~~ an intermediate point interposed between the first point and the second point while unwrapping the tube from the feed roll;

rotating the first intermediate point about the second point in a first direction;

unwrapping the tube from a feed coil to create an unwrapped section of tube extending from a third point to a fourth point of the tube with the feed roll being closer to the third point than the fourth point;

simultaneously bending the tube at the fourth point and at a second intermediate point interposed between the third and the fourth point while unwrapping the tube from the feed roll; and

rotating the second intermediate point about the fourth point in a second direction opposite to that of the first direction.

26. (previously presented) The method of claim 5, further comprising:

unwrapping the tube from a feed coil to create an unwrapped section of tube extending from a third point to a fourth point of the tube with the feed roll being closer to the third point than the fourth point;

simultaneously bending the tube at the fourth point and at a second intermediate point interposed between the third and the fourth point while unwrapping the tube from the feed roll; and

rotating the second intermediate point about the fourth point in a second direction opposite to that of the first direction.

27. (previously presented) The method of claim 12, further comprising:

unwrapping the tube from a feed coil to create an unwrapped section of tube extending from a third point to a fourth point of the tube with the feed roll being closer to the third point than the fourth point;

simultaneously bending the tube at the fourth point and at a second intermediate point interposed between the third and the fourth point while unwrapping the tube from the feed roll; and

rotating the second intermediate point about the fourth point in a second direction opposite to that of the first direction.